## MX<sup>2</sup> 80

## **Dehumidifier**



## **Product description**

The MX<sup>2</sup> 80 combines traditional Munters strengths like efficiency and robustness with modern state of the art technology like modulating RH control and communication.

Low energy consumption and reliability are important in todays processes. Our modern control system together with high efficient fans which, meet the EU Ecodesign directive, supported with frequency converters give you numerous options to optimise your energy consumption. The Energy Recovery Purge (ERP) or Energy Efficiency Purge (EEP) is available as a standard option in order to save energy.

The MX<sup>2</sup> 80 is equipped with a number of alarm functions to ensure total control of the dehumidification process. Frame casing and outer panels are made of corrosion resistant AluZink and coated in RAL 7035.

The MX<sup>2</sup> 80 dehumidifier covers a wide range of needs by providing a variety of standard functions. The numerous options will allow pre- and post-treatment by simply adding mechanical and electrical components.

The MX<sup>2</sup> 80 can be supplied with 3 different reactivation alternatives - electrical, steam and gas. A service indicator activates when a preventative service is due, this is a standard feature. To make installation easier the process fan inlet has been designed to allow for different outlet positions.

The electrical equipment conforms to EN 60204 (IEC204). The MX<sup>2</sup> series of dehumidifiers conform to both harmonised European standards and technical specifications for CE marking.

## **Munters Rotor Technology**

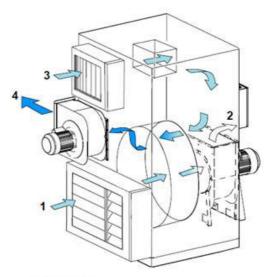
Munters desiccant rotors are highly effective moisture-absorbing substances. An option for the  $MX^2$  series rotor technology is the ERP or EEP solution reducing the energy consumption.

#### **PRODUCT INFORMATION**

## MX<sup>2</sup> 80

#### **Features**

- Efficient dehumidification between -20°C and 40°C
- Modulating humidity control including wet air temp sensor
- Communication and external control options
- Filter and rotor stop alarm as standard
- Energy saving options
- Service and running indicator alarm as external indicators

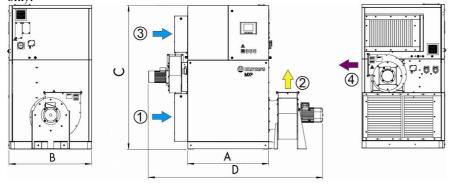


- Process air
- 2. Dry air
- 3. Reactivation air
- 4. Wet air



### Model MX<sup>2</sup> 80

Diagram measurements are for reference only.



Height (C)	Dry air	Wet air	Weight	Width (A/D)	Depth (B)
2214mm	273x500mm	231x450mm	729kg	1068/2489mm	1307mm

## **Technical Specification**

Steam consumption with ERP 5 Bar (g) 37.4

#### **Process Air** Rated airflow (m3/h) 8000 **Miscellaneous Data** Maximum static pressure (Pa) 300 Operating temperature (°C) Fan power (kW) 7.5 Sound power level to room Lw(A) dB, all inlets and outlets ducted IEC protective class (unit) Reactivation air Rated airflow (m3/h) 2520 IEC protective class (electrical panel) Fan Power (kW) 2.2 Filter class Motor winding insulation Static Pressure at rated airflow (m3/h) 300

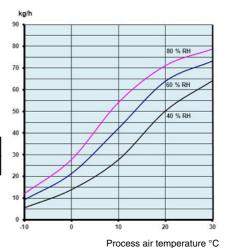
#### Total power,

voltage and current (amps/phase)

Total power (kW) Electrical	94.2
Total power (kW) Steam/Gas	10.2
380V 3-50 Hz (A) Electrical	148
380V 3-50 Hz (A) Steam/Gas	20
400V 3-50 Hz (A) Electrical	141
400V 3-50 Hz (A) Steam/Gas	19
415V 3-50 Hz (A) Electrical	135
415V 3-50 Hz (A) Steam/Gas	18
440V 3-60 Hz (A) Electrical	128
440V 3-60 Hz (A) Steam/Gas	17
Max steam working pressure (bar) (g)	7
Gas consumption (m <sup>3</sup> /h)	8.27
Natural gas pressure (mbar)	18-49
Max sulphur content (ppm) HPS Rotor	30
Steam consumption 3 bar (g/s)	39.4
Steam consumption 5 bar (g/s)	40.3
Total power with ERP, Electrical (kW)	88.2
Steam consumption with ERP 3 bar (g)	36.6
Gas consumption with ERP (m3/h)	7.68
Moisture removal 20°C, 60% (kg/24hr)	1550

# Dehumidification Capacity

Approximate capacity in kg/h at different inlet process air relative humidity % RH



## **Options**

• Bypass

-20-+40

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- Communication via Modbus, BACnet or Lon
- Dewpoint sensor
  - Energy Efficiency Purge (EEP)
    - Energy Recovery Purge (ERP)
    - External controls
    - Filters M5, G4 or G4/F7 combination
    - Heaters-gas, electric or steam
    - Pre-react heaters heat water or steam
    - Insulated process air inlet
    - Mirror handed
    - Stainless steel casing
    - Touch screen display

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